



Dart Aerospace Ltd.
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TOBY
must ship 11-09 Friday!

647.1701

Job Sheet 186048



Part No: 647.1701

Job Qty: 4 ea

Part Name: Skid Deflector Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/18

Job Tracking No:

Due Date: 11/9/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV E IPP REV:A 12.10.04 NEW ISSUE DD VERF:JFS IPP REV:B 18.03.01 REVISE BOM AS PER
DWG DD VERF:DP

Ship Via:

6365

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	11/9/18	11/9/18	0.00	0.00	Start Up Stores/Pkg-1	<i>6.6</i>	NOV 08 2018
110	Packaging	4 pcs	11/9/18	11/9/18	0.00	0.00	Packaging1-1	<i>6.6</i>	NOV 08 2018
120	Small Fab	4 pcs	11/9/18	11/9/18	0.00	1.64	Small Fab-1	<i>6.6</i>	<i>Sm/B</i>
130	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC5	<i>6.6</i>	NOV 09 2018
190	Small Fab	4 pcs	11/9/18	11/9/18	0.00	1.64	Small Fab-1	<i>6.6</i>	<i>DAS</i>
200	QC	4 pcs	11/9/18	11/9/18	0.00	0.00	QC5	<i>6.6</i>	NOV 09 2018
210	Packaging	4 pcs	11/9/18	11/9/18	0.00	0.00	Packaging3-1 <i>CC633</i>	<i>6.6</i>	<i>9-89</i>
220	QC21-SA	4 Ea	11/9/18	11/9/18	0.00	0.00	QC21	<i>6.6</i>	NOV 13 2018

Part Op 120 - 1- Assemble item 4,6,7 and 8 as per dwg. 2- Clamp item 1 and 2 to item 3. Transfer drill holes as per dwg see note
Descriptions: 6. Use clecos. 3- Disassemble parts 4- Deburr 5- Touch up expose aluminum with alodine 6- Re-assemble as per dwg ***
***TOUCH UP RIVET WITH PRIMER *** PRIMER BATCH: *5094268* ***
190 - ASSEMBLE AS PER DWG
210 - ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING P# AND REV***

DAS
21
9-89

NOV 13 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
647.1712	Gusset	4 Ea (1 ea)	90-Start up Operation	<i>5057140</i>
647.1713	Spacer	4 Ea (1 ea)	90-Start up Operation	<i>503190812 51090152</i>
CR3213-4-4	Rivet, Cherry	88 Ea (22 ea)	90-Start up Operation	<i>5047830</i>
MS21042-3	Nut	4 Ea (1 ea)	90-Start up Operation	<i>5094592</i>
MS27039-1-14	Screw	4 Ea (1 ea)	90-Start up Operation	<i>F120449-40</i>
NAS1149F0332P	Washer	8 Ea (2 ea)	90-Start up Operation	<i>5109991</i>
647.1710	Plate	4 Ea (1 ea)	90-Start up Operation	<i>5027167 X1 5109709X3</i>
647.1711	Plate	4 Ea (1 ea)	90-Start up Operation	<i>5063356</i>



Container No: S126184



Part: 647.1701

Job No: 186048

Serial No/Batch: S126184

Revision:

Inspector:

Exp Date:

Instructions:

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www.dartaerospace.com

Date: 11/08/18

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	647.1710	4	11	0
	647.1711	4	7	0
	647.1712	4	41	0
	647.1713	4	41	0
	CR3213-4-4	88	626	0
	MS21042-3	4	241	0
	MS27039-1-14	4	383	0
	NAS1149F0332P	8	1,871	0
Part Specifications				
Specifications could not be found.				

Plex 11/8/18 3:05 PM dart.lacelle.linda

